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Abstract. We show a unique design of teepee-like photonic crystal (TP-PC) structure that possesses a true gradient, Gaussian-type surface profile for smooth and accurate index matching between air and silicon for near-perfect light trapping. Such funnel-like, inverse-conical topography is capable of achieving near-zero optical reflection and near-unity solar absorption with excellent angular response over the entire visible light wavelength range. The fabrication only requires standard microelectronics reactive-ion etching (RIE) process. We demonstrate how various process parameters, such as RIE gas mixture ratio, RIE power, thickness of silicon dioxide (SiO₂) coatings, and lattice constant of the photonic crystal, can impact the details of the "Gaussian" profile and further improve the optical performance of the TP-PC structure at broad- λ , broad- θ , especially in the ultraviolet (UV) wavelength range. Our finite-difference time-domain (FDTD) simulation of the TP-PC structure reveals existence of multiple absorption resonances in the 800- to1100-nm wavelength range. Poynting vector plots show that such strong absorption enhancements at the resonant frequencies are due to long-lifetime photonic modes arising from parallel-to-interface refraction of the incoming sunlight and formation of vortex-like energy flow pattern inside the TP-PC structure. Our design will lead the way for future development of ultrathin, high-efficiency c-Si solar photovoltaics. © 2018 Society of Photo-Optical Instrumentation Engineers (SPIE) [DOI: 10.1117/1.JNP.12.026011]

Keywords: light trapping; antireflection; solar cells; ultrathin c-Si; reactive-ion etching; solar absorption.

Paper 17103 received Jul. 13, 2017; accepted for publication Apr. 30, 2018; published online May 21, 2018.

1 Introduction

Solar power provides sustainable, renewable, and clean energy resources. Solar photovoltaic (PV) market has been one of the fastest growing markets in recent years both globally and in the United States. However, the solar energy supply currently comprises of only less than $\sim 2\%$ of the total energy consumption in the world. Various material systems have been explored for solar cell applications such as silicon, GaAs, CIGS, CdTe, perovskite, etc. However, the current PV market is still dominated by c-Si wafer-based solar PVs at $\sim 90\%$ because of their great attributes such as being nontoxic, chemically stable, and abundant in nature. PV market is still dominated by c-Si solar PVs is constrained by the dollar-per-Watt cost and materials supply. It is imperative to continue the fundamental research in c-Si solar cells to develop silicon solar cell designs that are capable of near-perfect light trapping with ultrathin, high quality c-Si with its thickness at a cost-effective level ($\sim 10 \ \mu m$) while trying to achieve world-record Si-based single-junction solar cell efficiency of approaching or greater than 30%. The current development and clean continue the fundamental research in c-Si solar cells to develop silicon solar cell designs that are capable of near-perfect light trapping with ultrathin, high quality c-Si with its thickness at a cost-effective level ($\sim 10 \ \mu m$) while trying to achieve world-record Si-based single-junction solar cell efficiency of approaching or greater than 30%.

Journal of Nanophotonics

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Previously, we have shown a unique design of teepee-like photonic crystal (TP-PC) structure, which possesses a true gradient, Gaussian-type surface profile for smooth and accurate index matching between air and silicon. ¹⁶ Such funnel-like, inverse-conical topography is capable of achieving near-zero optical reflection and near-unity solar absorption with excellent angular response over the entire visible light wavelength range, an essential criterion for high-efficiency solar cells. The fabrication only requires standard microelectronics reactive-ion etching (RIE) process. In this work, we demonstrate how various process parameters, such as RIE gas mixture ratio, RIE power, thickness of silicon dioxide (SiO₂) coatings, and lattice constant of the photonic crystal, can impact the details of the "Gaussian" profile and further improve the optical performance of the TP-PC structure at broad- λ , broad- θ , especially in the ultraviolet (UV) wavelength range. Our design will lead the way for future development of c-Si solar PVs with lower cost, being flexible, and achieving world-record Si-based single-junction solar cell efficiency of approaching or greater than 30%.

Compare to traditional inverted pyramid structure by KOH wet etching, our TP-PC structure has much sharper trench angles, a truly continuous, nonlinear gradient-index surface profile. The height over pitch aspect-ratio [h/(a/2)] of the TP-PC structure is almost doubled than the inverted pyramid structure. In addition, such unique photonic structure design has superior light trapping capability in the weakly absorbing, near-infrared (IR) wavelength range for ultrathin c-Si (10 μ m) due to an optical phenomenon called "parallel-to-interface refraction" (PIR) effect, with which a near-normal incident light can be bent nearly 90 deg and much longer optical pathlength within the structure is achieved. ^{17–20} Though the surface is slightly rougher due to RIE etching, such roughness can be mitigated by a simple removal process (shown in a later section). With silicon surface passivation processes, the surface recombination velocity will be significantly reduced and the effective minority carrier lifetime will be increased, which will enable c-Si solar cells with efficiency approaching and greater than 30%. ^{21–25}

2 Methods

To fabricate the TP-PC structures, we utilized a standard semiconductor fabrication process, which consists of a simple, one-step RIE etching on crystalline silicon to achieve the desired surface profile. First, photolithography was used to fabricate two-dimensional circular hole arrays with square symmetry on photoresist, which acts as the etch mask for the subsequent RIE etching process. DUV photoresists were spincoated on wafers, and exposure and patterning was done with ASML DUV stepper to achieve square lattice circular holes ($a = 1.2 \mu m$, $d = 0.3 \mu \text{m}$). Standard RIE etching (Oxford PlasmaLab 80+ RIE System) with SF₆/CHF₃ gas mixtures was used for silicon etch. SiO₂ layer was grown by wet oxidation in an MRL Industries tube furnace at 900°C and then annealed at the same temperature. The thickness of SiO₂ was characterized on a planar reference silicon piece using the FilMetrics (F50-EXR) optical measurement system. For ultrathin TP-PC structures, silicon nitride (S_3N_4) was grown by low pressure chemical vapor deposition as the etch mask on the backside of silicon on insulator wafers first, then $12 \text{ mm} \times 10 \text{ mm}$ rectangular opening areas were patterned at the backside of the handle layer. S_3N_4 in the opening areas was etched by RIE with CHF₃/O₂ recipe to expose the handle layer silicon. KOH (30%) wet etch was done at 80°C for \sim 6 h to remove the handle layer silicon. The teepee photonic crystal on device layer was covered by an alkaline protective coating (ProTek-B3) for etch protection during KOH etch. Total absorption measurements were performed using an integrating sphere (Labsphere®) with an unpolarized xenon or tungsten-halogen light source. Ocean Optics 2000+ spectrometer was used for data collection. The sample was inserted in the middle of the sphere and the absorption (A) was measured. For angular dependence measurements, the sample holder was rotated accordingly with respect to the incident light beam.

3 Results and Discussion

Recent works of photonic nanostructures can offer very good antireflection property and light trapping for silicon solar cell applications. These nanoscale architectures also have

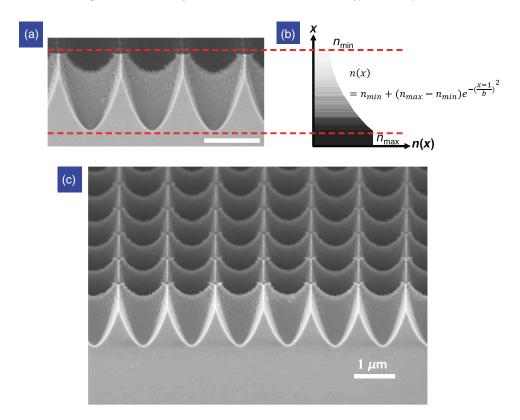


Fig. 1 (a) SEM image (side-view) shows the Gaussian-type profile of the teepee PC structure on c-Si. Scale bar $= 1~\mu m$. (b) Schematic representation of the refractive index profile of the Gaussian-type surface by the TP-PC structure. (c) SEM image of the TP-PC structure at slanted view.

outstanding angular response compared to regular quarter-wavelength ARC coatings. Furthermore, a unique design of gradient-index surface with a Gaussian-type profile was proposed by Chen et al.³⁵ to show that a continuous, nonlinear surface profile facilitates smooth and accurate index matching between air and silicon, n(x), to achieve almost zero reflection with excellent angular response. Such Gaussian-type surface profile can be expressed as

$$n(x) = n_{\min} + (n_{\max} - n_{\min})e^{-\left(\frac{x-1}{b}\right)^2},$$
 (1)

where n_{\min} and n_{\max} are the minimum and maximum refractive indices, respectively, x is the normalized optical distance, which is proportional to the physical distance, and b (\sim 0.52) is a fitting factor, which represents the shape width of the profile.

Figure 1(a) shows a side view of a TP-PC structure. It is clearly shown that the surface profile of the structure is continuous and smooth. It corresponds to n(x) that the PC structure varies gradually along the vertical distance and the index change can be closely approximated by the Gaussian-type profile [Fig. 1(b)]. Such unique surface topography in c-Si will enable impinging lights preferentially and smoothly refracted by the sharp sidewall angles between the air/silicon interface and the backward reflection will be significantly minimized. Superior antireflection performance can be expected from our TP-PC structure.

Figure 1(c) shows the scanning electron microscopy (SEM) image of the teepee-like PC structure at bird-eye view. The structure shows a V-shaped, inverse-conical like profile with very high h/(a/2) ratio (\sim 2.3). The trench angle ($\theta_{\rm trench}$) is \sim 50 deg with very sharp trench bottoms, which is much steeper than that of an inverted pyramid structure profile obtained by KOH wet etching [trench angle \sim 70 deg, h/(a/2) ratio \sim 1.3]. We expect our TP-PC structure will have much better light trapping capability due to such greater vertical depth and steeper sidewall angles, along with the continuous, gradually changed surface profile. It should be noted that some surface roughness is introduced during the RIE dry etch process, which may lead to

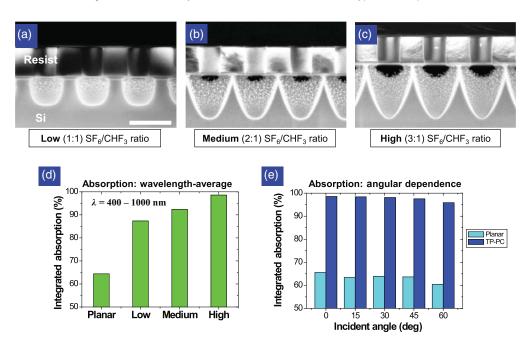


Fig. 2 Mixed-gas-ratio dependence of the etched profile. SEM images (cross-sectional view) of the PC structures fabricated at (a) low SF_6/CHF_3 ratio, (scale bar = 1 μ m), (b) medium SF_6/CHF_3 ratio, and (c) high SF_6/CHF_3 ratio, resulting in a teepee-like PC structure (all samples with RIE power = 30 W, pressure = 30 mTorr). (d) Measured integrated absorption (λ = 400 to 1000 nm) of four different samples [planar silicon reference (t = 500 μ m), RIE with low, medium, and high SF_6/CHF_3 ratio, respectively]. (e) Measured angular dependence of the integrated absorption for planar silicon reference and the TP-PC structure with high SF_6/CHF_3 ratio.

surface defects and high surface recombination velocity on the silicon surface.²¹ Such issues can be mitigated by high-temperature oxidation processes, which will be discussed in a later section.

Fluorine-based gas chemistry (SF₆ and CHF₃) was used for the RIE etching at relative low power and chamber pressure to avoid excessive surface roughness and defects on the silicon surface. First, the etching process was carried out at different SF₆/CHF₃ ratios to examine its effect on the surface profile. It had been shown that SF₆ and CHF₃ gas mixture-based RIE etching can produce certain sidewall angles and undercut in c-Si patterning process, but the trench bottoms still remain flat.³⁶ Here, we show that, in addition to desired sidewall angles and undercut, nonlinear, continuously changed sidewall angles and sharp trench bottoms can also be achieved by our RIE etching approach. As shown in Fig. 2(a), when the low (1:1) SF₆/CHF₃ gas ratio was used, CHF₃ generates sufficient organic passivation layer on the silicon to suppress the aggressive SF₆ etching reaction with silicon and promote slower, anisotropic etching, which results in shallow etch depth, flat trench bottoms, and vertical sidewalls. As the medium (2:1) SF₆/CHF₃ gas ratio was used [Fig. 2(b)], more SF₆ gas was supplied and fluorine-based radicals were able to facilitate faster and isotropic etching in the lateral direction. This resulted in slanted sidewalls and rounded trench bottoms. Furthermore, a slight undercut opening at the top was obtained between each adjacent silicon etching profile. Finally, when the SF₆/CHF₃ gas ratio was increased to 3:1, further improvement was observed, with much sharper sidewall angles and trench bottoms [Fig. 2(c)]. The etch rates were increased in both vertical and lateral directions and deeper etch depth and larger undercut opening were resulted. This structure coincidentally follows the aforementioned Gaussian-like surface profile with continuous, nonlinear, gradually changed sidewalls, which also closely resembles a V-shaped, inverted-conical structure. Therefore, this RIE etching process provides a simple and fast approach capable of realizing nanostructures with various surface profiles.

The wavelength-averaged total integrated absorption ($A_{\rm avg}$) of the samples etched with different SF₆/CHF₃ gas ratios was measured for wavelength range λ = [400 to 1000 nm]. As described in a later section, photoresist was removed and surface roughness was reduced, and a 60-nm-thick SiO₂ was grown on the structure before the measurement. For comparison, the absorption

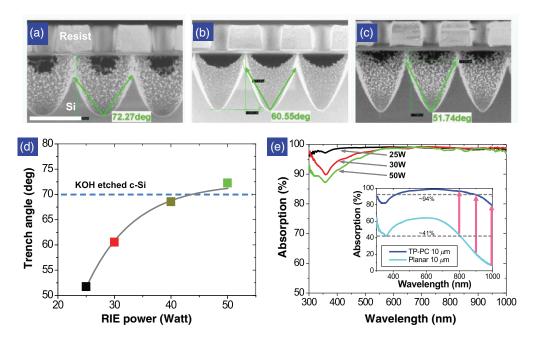


Fig. 3 RIE power dependence of the etched profile. SEM images (cross-sectional view) of the PC structures fabricated at (a) RIE power = 50 W (scale bar = 1 μ m), (b) RIE power = 30 W, and (c) RIE power = 25 W, resulting in a much sharper trench angles in the teepee-like PC structure (30 mTorr, 3:1 SF₆/CHF₃ ratio). (d) Dependence of the trench angles to the RIE power. Dashed blue line: trench open angle for a typical KOH wet etched inverted pyramid structure. (e) Measured absorption of three samples with different RIE powers (black: 25-W RIE power, red: 30-W RIE power, and green: 50-W RIE power) shows that at lower RIE power and smaller trench opening angle, the solar absorption in the near-UV range (λ = 300 to 600 nm) was increased. Also shown in (e) inset is the measured absorption for a TP-PC structure on ultrathin silicon (t = 10 μ m). ¹⁶

of a planar silicon ($t = 500 \ \mu m$) was also taken [Fig. 2(d)]. The planar silicon reference has an expected A_{avg} of 65%. The averaged absorption is 87%, 92%, and 99% for low, medium, and high SF_6/CHF_3 gas ratio etched samples, respectively. The near-unity absorption (99%) for the high (3:1) SF_6/CHF_3 gas ratio etched sample is among the highest that have been achieved such as black-silicon.³⁷ Evidently, the RIE etched samples all have better absorption, and it is further improved when the SF_6/CHF_3 ratio is increased. The optical absorption of the RIE etched samples is directly related to the surface profile of the structures. The high SF_6/CHF_3 ratio etched structure, the TP-PC, is Gaussian-like, and near-unity absorption is achieved. Therefore, the excellent antireflection property of the Gaussian-type surface profile with the gradually changed index at the air–Si interface is the main cause for the near-unity absorption.

Furthermore, the angular dependence of the integrated absorption ($\theta_{inc} = 0$ deg to 60 deg) for the TP-PC structure by high SF₆/CHF₃ ratio was plotted as well as for the planar silicon [Fig. 2(e)]. The plot shows that the decrease of absorption is negligible for $\theta_{inc} = 0$ deg to 45 deg. At the maximum angle of incidence $\theta_{inc} = 60$ deg, the averaged absorption is still ~96%, which is also among the highest that have been achieved.³⁷ However, for the 500- μ m-thick planar c-Si, the absorption is dropped noticeably to ~60% at $\theta_{inc} = 60$ deg. The outstanding angular response of the TP-PC structure is beneficial for solar light collections even at large angles of incidence, which fulfills one of the critical requirements for enabling higherificiency c-Si solar cell applications.

In order to further improve light trapping by the TP-PC structure, the effect of RIE power on the etched profile of the TP-PC structures was studied. The RIE power was varied between 25 and 50 W while other parameters remained the same as for the high SF_6/CHF_3 ratio. It is clearly shown, from the SEM images [Figs. 3(a)–3(c)], that as the RIE power is reduced, the trench angle (θ_{trench}) becomes sharper. It should be noted that, in order to achieve the same etch depth, longer etch time was required for lower RIE power because the etch rate was slower at lower RIE power. However, the total etch energy (power × time) was the same for each

case to reach the same etch depth. It is believed that, at lower RIE power, less fluorine radicals are present during etching. Therefore, the etching was less isotropic in the lateral direction. Also, since the fluorine ions are less energetic, the etch rate is slower. Figure 3(d) shows a plot of the trench angles at different RIE powers. For TP-PC structure obtained with RIE power = 50 W, $\theta_{\rm trench}$ is ~72.3 deg. When the RIE power is reduced to 40 W, $\theta_{\rm trench}$ is ~68.6 deg. The trench angle is further reduced to ~60.6 deg when RIE power is 30 W. Finally, when the minimum RIE power of 25 W was used, the trench angle is only ~51.7 deg. This indicates that TP-PC structure with trench angle smaller than that of the inverted pyramid can be realized by RIE etching process at a range of RIE powers. For reference, the trench angle for a KOH-etched inverted pyramid is ~70 deg, which is fixed and dictated by the $\langle 111 \rangle$ crystalline plane of silicon (dashed line). The results show that, compared to the standard silicon wet-etch process, RIE etching offers a superior and more flexible, controllable route for creating sharper trench angles in c-Si nano-structured patterns.

The trench open angle has great influence on the solar light absorption, especially in the near-UV wavelength range. As shown in Fig. 3(e), different RIE powers all result in very high absorption ($A \sim 99\%$) in the longer wavelength range ($\lambda = 600$ to 1000 nm). As the RIE power is reduced and the trench angle gets smaller, the absorption of the TP-PC structure in the shorter-wavelength and near-UV range ($\lambda = 300$ to 600 nm) is increased. The $A_{\rm avg}$ is $\sim 93.8\%$ when RIE power is 50 W for $\lambda = 300$ to 600 nm. It is further increased to $\sim 95.8\%$ at RIE power = 30 W. The average absorption keeps increasing, eventually reaching $\sim 98.5\%$ for 25-W RIE etched sample. This indicates that sharper trench is capable of trapping more of the shorter-wavelength light, especially the near-UV light. This is due to enhanced optical resonances for shorter-wavelength light in the sharper trench regions, promoting long photon dwell time and higher probability of being absorbed. Therefore, in addition to the Gaussian-type surface profile of the TP-PC structure, further enhanced light trapping by sharper trench open angles can provide additional improvement in solar cell efficiency of the c-Si PVs. This phenomenon could have a significant impact for near-UV light trapping for other applications, such as photocatalysis, as well.

Also shown in Fig. 3(e) inset is the absorption of the TP-PC structure on a 10-μm, ultrathin c-Si, with a 60-nm SiO₂ front surface ARC coating and 200-nm Ag backside reflector, for λ = [300 to 1000 nm]. The maximum absorption is at $\lambda \sim 650$ nm and is close to unity $(A_{\text{max}} \sim 98.8\%)$. Also shown in Fig. 3(e) inset is the measured absorption of a 10- μ m-thick planar c-Si, which shows an $A_{\rm max} \sim 64.1\%$ at $\lambda \sim 600$ nm. The measured absorption is gradually decreased to \sim 42%, \sim 20%, and \sim 6% at $\lambda = 800$, 900, and 1000 nm, respectively, in the near-IR region due to the weak absorption at the silicon bandgap edge. On the contrary, the absorptions are sustained at high levels for the 10- μ m TP-PC Si structure, at the same wavelengths, which are \sim 96%, \sim 90%, and \sim 79%, respectively. The absorption enhancements are \sim 2.3, \sim 4.5, and \sim 13 times, respectively, for the TP-PC structure compared to the planar silicon. The enhancement is a direct consequence of the PIR effect for improved light trapping with nearly perpendicular light-bending and increased optical path lengths phenomenon in the unique photonic crystal structure on an ultrathin c-Si. Furthermore, the average absorption (A_{avg}) of the 10- μ m planar silicon is 41.2% for $\lambda = [400 \text{ to } 1000 \text{ nm}]$, and A_{avg} for 10- μ m silicon TP-PC is ~94.7%, which, to our knowledge, is the highest absorption ever achieved for a 10- μ m ultrathin c-Si. The total average absorption enhancement of $10-\mu m$ TP-PC over planar silicon is also ~ 2.3 . This indicates that, with only 10 μ m of the silicon material, a significant portion of the near-IR solar irradiance can be harnessed. Therefore, our unique TP-PC structure offers a new route for improving the solar energy collection and conversion efficiency of ultrathin c-Si solar cells.

It should be noted that the RIE etching for TP-PC fabrication results in a slightly rougher surface on c-Si. It is necessary to mitigate such surface roughness, especially for achieving higher c-Si surface quality with minimal surface recombination for better electrical performance in PV devices. Figure 4 shows the process for the surface roughness removal. After RIE etching [Fig. 4(a)], photoresist on the sample was dry stripped by O_2 plasma for 10 min at an RIE power = 200 W, pressure = 200 mTorr, and O_2 gas flow = 50 sccm. Figure 4(b) shows that there still were significant amount of organic residue leftovers on top of the silicon after the O_2 plasma dry strip. In order to completely remove such organic residues, wet oxidation was carried out at 900°C for 20 min (MRL Industries tube furnace). It is clearly shown that the high-temperature oxidation step removed the organic leftovers completely, and a thin SiO₂ layer was

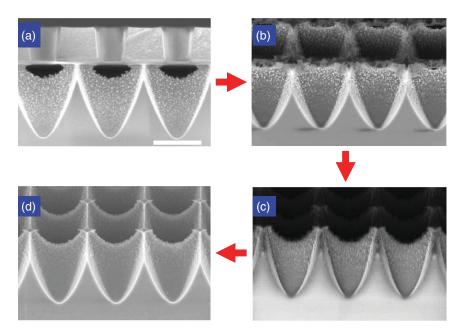


Fig. 4 Illustration of process for surface roughness removal. SEM images (cross-sectional view) of the TP-PC structure (a) after c-Si RIE etch, (b) after O_2 plasma PR dry strip, (c) after high-temp wet oxidation ($T = 900^{\circ}$ C), and (d) after oxide removal by BOE (6:1) (scale bar: 1 μ m).

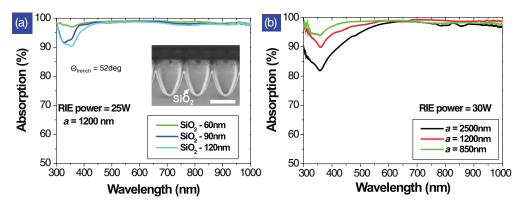


Fig. 5 (a) Dependence on SiO_2 ARC-coating thickness. Measured absorption of TP-PC structure ($a=1200\,$ nm) with different SiO_2 -coating thicknesses (green: 60 nm, blue: 90 nm, cyan: 120 nm). It shows that with thinner SiO_2 , the solar absorption in the near-UV range ($\lambda=300\,$ to 450 nm) was noticeably increased. Inset: SEM image of the TP-PC structure with 120-nm SiO_2 coating (scale bar = 1 μ m). (b) Dependence on PC lattice constant. Measured absorption of TP-PC structures with different lattice constants (green: $a=850\,$ nm, red: 1200 nm, black: 2500 nm). It shows that with smaller lattice constant, the solar absorption in the near-UV range ($\lambda=300\,$ to 600 nm) was noticeably increased.

grown on the silicon surface [Fig. 4(c)]. Subsequently, the sample was placed in a 6:1 buffered oxide etch (BOE) solution for \sim 3 min to remove the oxide layer. Figure 4(d) shows that, after BOE (6:1), the oxide layer was completed etched away and the final TP-PC structure is revealed. Compared to the original TP-PC structure right after RIE etching, the final structure possesses a c-Si surface with much less surface roughness. In addition, the structural mechanical integrity and surface profile of the TP-PC structure are maintained after several steps of surface modification. It is necessary to mention that, for the PV device fabrication, additional surface passivation coatings such as Al2O₃ or SiO₂ can be applied to further reduce the surface recombination. $^{22-24,37,38}$

It had been shown that SiO₂ coating on c-Si patterned structures can provide excellent antireflection property as well as great surface passivation. 22-24,38 In order to understand the effect of the SiO₂ ARC-coating thickness on the absorption of TP-PC structures, SiO₂ layer was grown by the aforementioned wet oxidation process at 900°C at various times to achieve different thicknesses of 60, 90, and 120 nm for the TP-PC structure (500-\mu m-thick c-Si, lattice constant = 1200 nm, and RIE power = 25 W). It is observed that, for the majority of the whole visible light spectrum ($\lambda = 400$ to 1000 nm), the absorption is extremely high at ~98% to 99% [Fig. 5(a)]. All three samples have similarly flat spectra in this wavelength range, indicating highly efficient and near-unity light trapping. Interestingly, in the near-UV wavelength range, the absorption is increased with decreasing SiO₂ thickness. The average absorption for $\lambda = [300 \text{ to } 400 \text{ nm}]$ is 92.9%, 94.6%, and 97.7% for SiO₂ thicknesses of 120, 90, and 60 nm, respectively. It is evident that thinner SiO₂ can better enhance the solar absorption in the UV wavelength range. This is because thinner SiO₂ suppresses the optical reflection in the UV wavelength range more efficiently and provides better index-matching between the air and Si interface. Figure 5 inset shows a SEM image of the TP-PC structure with 120-nm SiO₂ coating. It is clearly shown that the wet oxidation creates a conformal coating on the high aspect-ratio TP-PC structure, especially in the trench regions. The surface roughness has been reduced noticeably. Therefore, our ultrathin SiO₂ by wet oxidation process can also provide a similar, if not superior, surface passivation purpose.

One of the fundamental characteristics of photonic crystals is the scaling property with regard to optical spectrum. Therefore, it is important to understand the effect of lattice constant on the absorption for the TP-PC structures. TP-PC structures with three different lattice constants, a = 850, 1200, and 2500 nm, were fabricated by standard RIE etching process on 500- μ m-thick c-Si wafers (RIE power = 30 W, 60-nm-thick SiO₂ ARC). The absorption spectra [Fig. 5(b)] show that the optical absorption of TP-PC structure increases with decreasing lattice constant. It is clear that for lattice constant a = 2500 nm, the absorption is the lowest, with a dip at $\lambda \sim 355$ nm. The overall absorption is lower for a=2500 nm compared to other two lattice constants. Furthermore, as the lattice constant is decreased, the dip at $\lambda \sim 355$ nm becomes less pronounced. For $\lambda = [300 \text{ to } 600 \text{ nm}]$, the A_{avg} is 97.5%, 95.8%, and 91.3% for a = 850, 1200, and 2500 nm, respectively. Therefore, TP-PCs with smaller lattice constants have higher solar absorption. The dependence of absorption on the lattice constant is currently under study, but it is clear that the enhanced absorption is due to increased resonance modes in the TP-PC with smaller lattice constants to allow better light trapping, especially for shorter-wavelength near-UV light. Therefore, TP-PC structures with smaller lattice constant can further improve the absorption enhancement for solar PV applications.

Figure 6 shows the results of our finite-difference time-domain (FDTD) computations for the 10-μm-thick TP-PC structure. Figure 6(a) compares the energy density distributions in a 10-μm planar c-Si slab (with 200-nm Ag backreflector) and 10-μm TP-PC (with 200-nm Ag backreflector and 60-nm SiO₂ ARC) corresponding to absorption resonances at $\lambda = 810$, 903, and 1000 nm. For a given wavelength, the energy density distributions in both the structures are normalized by the average energy density within the planar c-Si slab at that wavelength and we define energy density enhancement factor at a given point as the ratio of the energy density at that point to the normalization factor. At $\lambda = 810$ nm, the dominant mechanism responsible for absorption enhancement is the creation of high concentration electric field regions (with energy density ~12 times than that in planar silicon) near the tip of the TP-PC structure. As the magnified view of the Poynting vector plot in Fig. 6(b) shows, the normally incident energy is bent by 90 deg and enters the structure almost horizontally. Although this mechanism of creation of high concentration field regions near the tip is present for resonances at 903 and 1000 nm as well, the horizontal entrance of light near the tip is more pronounced at 810 nm. Figures 6(c) and 6(d) show magnified views of the lower half of the TP-PC structure at 903 and 1000 nm, respectively. The Poynting vector plot in the highlighted parts of Fig. 6(c) reveals vortex-like circulation pattern in the energy flow. These vortices are formed between the regions of high field concentration (with energy densities ~ 16 to 22 times higher than that of planar silicon). As we move to the resonance at 1000 nm, we find that the energy density enhancement factor at the hot spots inside the structure reaches a maximum value of ~17 [shown in Fig. 6(d)]. This resonance is attributed to the formation of vortex-like energy circulation pattern between the hot spots as

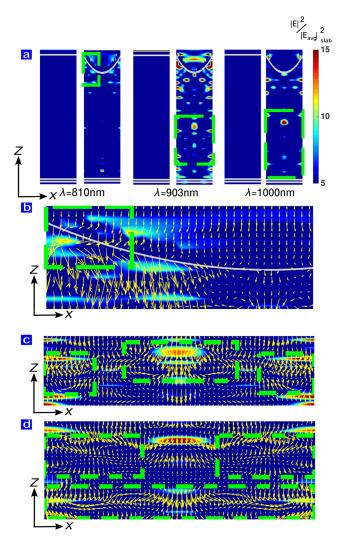


Fig. 6 Ultrathin Si with TP-PC structure. Figure 1 (a) calculated energy density distribution over the cross sections of 10-m-thick planar silicon (200-nm Ag backreflector) and 10- μ m TP-PC structure (200-nm Ag backreflector, 60-nm SiO₂ ARC) for resonances at $\lambda=810$, 903, and 1000 nm, respectively. The TP-PC structure is periodic in xy-plane and the wave vector of the incident plane wave is directed along -z-axis. Planar Si surface, parabolic profile, and the position of the Ag backreflector are shown by gray continuous lines. The energy densities are normalized by $|E_{avg}|_{slab}^2$, the average energy density in 10- μ m planar silicon. (b), (c), and (d) are magnified views of highlighted regions of (a), showing the slices of the in-plane Poynting vector for $\lambda=810$, 903, and 1000 nm, respectively. The highlighted region of (b) corresponds to the region near the tip of the TP-PC structure and shows almost parallel to interface entrance of normally incident light ($\lambda=810$ nm). The parabolic profile has been shown by the gray continuous line. The highlighted regions of (c) show vortex-like circulation pattern of the Poynting vector. The highlighted region of (d) shows similar vortex formation at 1000 nm. The lower highlighted region of (d) shows parallel to interface energy flow in addition to vortex-like Poynting vector.

well as parallel to interface energy flow [shown in the highlighted parts of Fig. 6(d)]. Both vortex-like circulation and parallel to interface flow of energy increase the dwell time of the photons inside the TP-PC structure and thus, increase the absorption in 800- to 1100-nm wavelength range.

4 Conclusion

In conclusion, we have realized a unique design of TP-PC structure capable of broadband, wideangle near-unity solar absorption with a true gradient, Gaussian-type surface profile for smooth, and accurate index matching at the air/Si interface to achieve almost zero reflection with excellent angular response. We show that desired TP-PC structures can be achieved by optimizing the dry etch parameters such as gas—mixture ratio and RIE etching powers and by optimizing the ARC-coating thickness and the lattice constant. The optimal structures show near-unity solar absorption for a very broad wavelength range ($\lambda = 300$ to 1000 nm). Our design will lead the way for future development of c-Si solar PVs, particularly the ultrathin c-Si PVs, with lower cost, being flexible, and achieving world-record Si-based single-junction solar cell efficiency of approaching or greater than 30%.

5 Simulation Methodology

Our FDTD calculations are performed using electromagnetic template library. ³⁹ Periodic boundary conditions are applied along x- and y-directions. The computation boundaries, normal to z-direction, are terminated with perfectly matched layers. A broadband plane wave, containing significant energy in the 300- to 1100-nm wavelength range, is assumed to illuminate the photonic crystal from +z-direction. A flux plane placed between the TP-PC structure and the top boundary of the computation box measures the reflection (R) from the structure. Similarly, the transmission (T) is measured by another flux plane placed between the Ag backreflector and the computation box boundary at the bottom. Since the 100-nm Ag backreflector has negligible parasitic absorption, ^{19,40,41} the total absorption $A(\lambda)$ in the c-Si layer is given by $A(\lambda) = 1 - R(\lambda) - T(\lambda)$.

Acknowledgments

S.Y.L. and S.J. gratefully acknowledge financial support from DOE-BES under award DE-FG02-06ER46347. M.L.H. acknowledges partial financial support from NSC 101-2221-E-009-110 and also travel support from DOE-BES for international collaboration. P.K. gratefully acknowledges fabrication assistance by Anthony Post and valuable discussions with Vince Genova. This work was performed in part at the Cornell NanoScale Facility, a member of the National Nanotechnology Coordinated Infrastructure (NNCI).

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